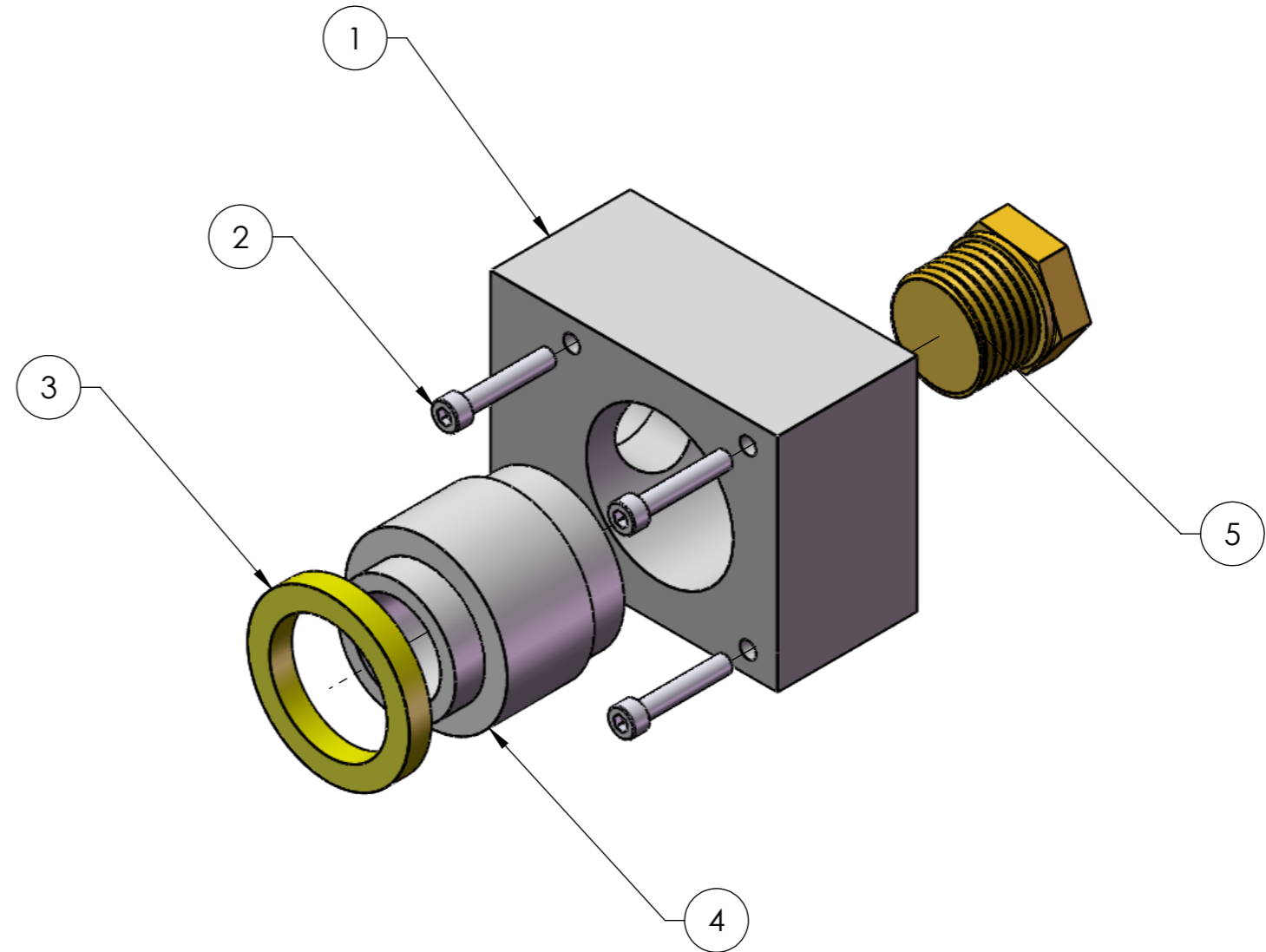
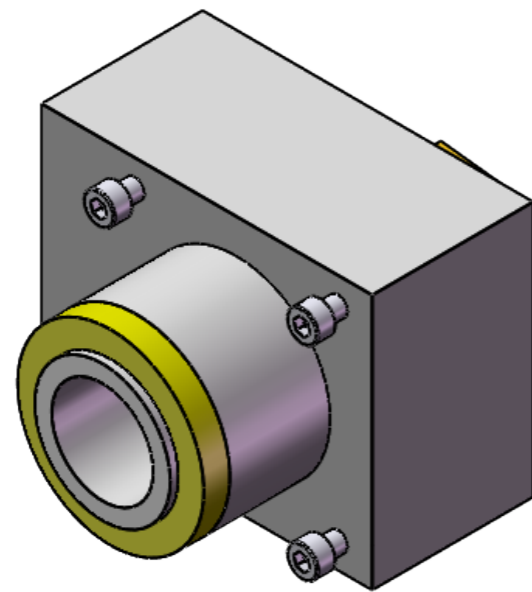


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	B18660	VAC PORT	1
2	700041	SCREW, SHCS #6-32 X 3/4	4
3	A11740	GASKET, VAC PORT	1
4	A11742	PIPE, VAC PORT	1
5	A19865	HEX HEAD PLUG	1

REV.	DESCRIPTION	DFT	DATE	ECR NO.
AA	INITIAL RELEASE	YAN ZHANG	4/12/2015	NIL
B	ADDED VGRCB-VPM TO TITLE DESCRIPTION	K.G.	9/26/2018	1062



QTY: REFER TO BOM

PLEASE NOTE:
 1. DIMENSIONAL LIMITS APPLY AFTER TREATMENT.
 2. REMOVE ALL SHARP EDGES.
 3. -

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UNLESS OTHERWISE SPECIFIED:
 1. DIMENSIONS ARE IN INCHES
 2. DEBURR ALL SHARP EDGES: .01 x 45°
 3. DO NOT SCALE DRAWING
 4. TOLERANCES: .ANGLES ± 0.5°
 .XX ± 0.02
 .XXX ± 0.005
 .XXXX ± 0.0005
 5. MACHINING REQUIRED:

PROJECTION:	
DRAWN BY:	YAN ZHANG
ENGR APVD	
MATERIAL	
TREATMENT	



BLK161 KALLANG WAY #06-18/26
 SINGAPORE 349247
 TEL: (65) 62938966 FAX: (65) 62939866

TITLE A (RI) VAC PORT VXI RCVR VGRCB-VPM				
SIZE A4	SCALE 1:1	DOCUMENT NUMBER 576	SHEET 1 OF 1	REV B